

New Part WOW Process - Plastic



STEP 1: New exterior common plastic car parts, tempering 60 min./60-65°C. Depending on the heat resistance of the plastic or plastic-blend, suitable support must be used for the add-on parts to avoid deformation.



STEP 2: First cleaning use an Audurra Fleece Pad ultra fine soaked in 3871S Plastic Prepclean.



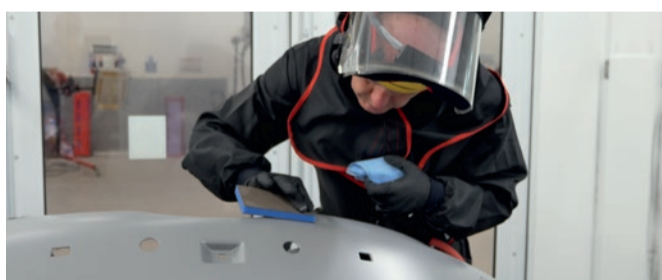
STEP 3: Final cleaning use a cloth moistened with 3950S Anti-Static Degreaser. Wipe surface to loosen and lift contaminants. Immediately, thoroughly wipe off with a clean cloth. Never use dirty cloths. Remove thoroughly all traces of release agents!



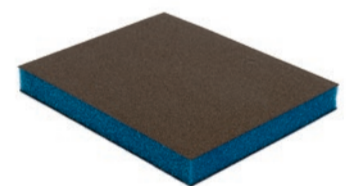
STEP 4: Tack rag and blow with stat gun.



STEP 5: Apply NS260x Non-Sanding Primer-Surfacer + AZ9600 Plastic Additive. Flash off.



STEP 6: If needed, remove dust inclusions by using Audurra Sanding Sponge Flex Ultrafine Blue.



Follow the particular OEM process/guidance on bumper repair. Pay attention on the film build limitations/sensor requirements. Follow relevant Cromax product TDS's. For detailed information regarding suitable plastic substrates, please refer to the Cromax Plastic Painting System TDS - CXPlasticSystem.

Some products in this chart may not be available in Australia & New Zealand however alternatives can be supplied.

This New Part WOW Process-Plastic has been performed with products out of the Cromax product range.